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## DECLARATION AND POWER OF ATTORNEY

As a below-named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

	is attached  X was filed of Application Serial and was amended	n July 21, No. 10/624,	2003 <b>as</b> 881	· -
			pplicable)	<del></del>
	lefined in Title 37, C			SILON 1.30.
identified below any	gn priority benefits : tion(s) for patent or foreign application he application on wh	under Title 35 inventor's ce for patent or	, United States C ertificate listed be inventor's certifi	Code, Section 119 of
identified below any	tion(s) for patent or foreign application he application on wh	under Title 35 inventor's ce for patent or	, United States C ertificate listed be inventor's certifi	Code, Section 119 of
identified below any date before that of the Prior Foreign Application	tion(s) for patent or foreign application he application on wh	under Title 35 inventor's ce for patent or	, United States C ertificate listed be inventor's certifi	Code, Section 119 of

Page 2

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

·	Flling Date	Status
And I hereby appoint		
Richard S. Milner (Reg. No. them, all c/o Cooper & Dui 10036 (Tel. 212 278-0400), to prosecute this application patent, to transact all busines	. 33970) and Richard F	Kavrukov (Reg. No. 25161), Norman 1678), Robert D. Katz (Reg. No. 3014 Jaworski (Reg. No. 33514), and each of the Americas, New York, New You full power of substitution and revocation and amendments therein, to receive to mark Office connected therewith, and ereon under the provisions of the Pate
Please address all communica Christopher C. Dunham, Reg the Americas, New York, N. 1		hone calls regarding this application, Cooper & Dunham LLP, 1185 Ave. 0400
I hereby declare that all state state state on informations.	knowledge that will to	ly own knowledge are true and that a wed to be true; and further that the lise statements and the like so made a
punishable by fine or imprise	onment, or both, under S ul false statements may je	Section 1001 of Title 18 of the Unite copardize the validity of the application
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punishable by fine or imprison States Code and that such willf or any patent issued thereon.  Full name of sole or first joint inventor RYAN ANDE Inventor's signature Citizenship U.S.	ERSEN	Section 1001 of Title 18 of the Unite copardize the validity of the application $9/2/3$

page 3

Second joint inventorRICHARD BAKER	
Inventor's signature	•
Citizenship U.S.  Date of Signature	
Residence 930 Burren Drive, Alpharetta, GA 30004, U.S.A.	
Post Office Address 930 Burran Drive, Alpharetta, GA 30004, U.S.A.	
Full name of third joint inventorDANNY S. ELDER	
Inventor's signature Sell	
Citizenship Date of Signature See 2 2	013
Residence 198 Fairfield Center Road, Montoursville, PA 17754, U.S.A.	
Post Office Address 198 Fairfield Center Road, Montoursville, PA 17754, U.S.A.	
Full name of fourth joint Inventor NORMAN WESLEY ZINCK, JR.	
Inventor's signature	
Citizenship	
Residence 4055 Par 5 Drive, Sedalia, MO 65301, U.S.A.	
Post Office Address 4055 Par 5 Drive, Sedalia, MO 65301, U.S.A.	
	<del></del> -



Dkt.

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### **DECLARATION AND POWER OF ATTORNEY**

As a below-named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD AND APPARATUS FOR PRODUCING STRANDED ALUMINUM CABLES

-	n of which (check one,  is attache				
		on July 21, 2	003	er	
	Application Serie	al No. 10/624,8	81		
	and was amende				
		( <b>4 -</b>	plicatiej		
I hereby state to specification, inc	hat I have reviewed a luding the claims, as	and understand amended by any	the contents amendment r	of the abov eferred to a	e-identified bove.
l acknowledge th	e duty to disclose to the defined in Title 37,	he Office all info	rmation know	m to me to	be material
•		Coae oj reaerai	Regulations,	Section 1.5	5.
I hereby claim fo any foreign appli identified below o	reign priority benefits ication(s) for patent of any foreign application of the application on v	under Title 35, or inventor's cei n for patent or i	United State rtificate listed inventor's cer	s Code, Sec L below one	tion 119 of
I hereby claim fo any foreign appli identified below o	reign priority benefits ication(s) for patent e any foreign applicatio of the application on v	under Title 35, or inventor's cei n for patent or i	United State rtificate listed inventor's cer	s Code, Sec L below one	tion 119 of
I hereby claim for any foreign application identified below a date before that o	reign priority benefits ication(s) for patent e any foreign applicatio of the application on v	under Title 35, or inventor's cei n for patent or i	United State rtificate listed inventor's cer	s Code, Sec I below and tificate havi Priority	tion 119 of
I hereby claim for any foreign applicate defore that of the Prior Foreign Application of the Interesty claim the	reign priority benefits ication(s) for patent e any foreign applicatio of the application on v plication(s)  Number  benefit under Title 3:	s under Title 35, or inventor's cer n for patent or which priority is  Country	United State, rtificate listed inventor's cer claimed:  Filing Date	s Code, Sec l below and tificate have Priority : Yes	tion 119 of have also ing a filing Claimed No
I hereby claim for any foreign applicate defore that of the Prior Foreign Application of the Interesty claim the	reign priority benefits ication(s) for patent of any foreign application of the application on v plication(s)  Number	s under Title 35, or inventor's cer n for patent or which priority is  Country	United State, rtificate listed inventor's cer claimed:  Filing Date	s Code, Sec l below and tificate have Priority : Yes	tion 119 of have also ing a filing Claimed No

Page 2

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Application Serial No.	Filing Date	Status
	•	
And Therefore appoint		
And I hereby appoint Christopher C. Dunham (Reg	. No. 22031). Ivai	n S. Kavrukov (Res. No.

Christopher C. Dunham (Reg. No. 22031), Ivan S. Kavrukov (Reg. No. 25161), Norman H. Zivin (Reg. No. 25385), John P. White (Reg. No.28678), Robert D. Katz (Reg. No. 30141), Richard S. Milner (Reg. No. 33970) and Richard F. Jaworski (Reg. No. 33514), and each of them, all c/o Cooper & Dunham LLP, of 1185 Ave. of the Americas, New York, New York 10036 (Tel. 212 278-0400), my attorneys, each with full power of substitution and revocation; to prosecute this application, to make alterations and amendments therein, to receive the patent, to transact all business in the Patent and Trademark Office connected therewith, and to file any International Applications which are based thereon under the provisions of the Patent Cooperation Treaty.

Please address all communications, and direct all telephone calls regarding this application, to Christopher C. Dunham, Registration No. 22,031, c/o Cooper & Dunham LLP, 1185 Ave. of the Americas, New York, N.Y. 10036, Tel. (212) 278-0400

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Inventor's	signature		
Citizenshi	p U.S.	Date of Signature	
Residence	1035 Rural Avenue, V	Williamsport, PA 17701, U.S.A.	

page 3

second joint inventor
Inventor's signature Richardel
Citizenship Canadian Date of Signature 9/2/2003
Residence 930 Burren Drive, Alpharetta, GA 30004, U.S.A.
Post Office Address 930 Burren Drive, Alpharetta, GA 30004, U.S.A.
Full name of  DANNY S. ELDER third joint inventor
Inventor's signature
U.S.  Citizenship Date of Stenature
Residence 198 Fairfield Center Road, Montoursville, PA 17754, U.S.A.
Post Office Address 198 Fairfield Center Road, Montoursville, PA 17754, U.S.A.
Full name of NORMAN WESLEY ZINCK, JR. fourth joint inventor
Inventor's signature
Citizenship
Residence 4055 Par 5 Drive, Sedalla, MO 65301, U.S.A.
Post Office Address 4055 Par 5 Drive, Sedalia, MO 65301, U.S.A.
USI Office Address



Dkt.

CCD

### DECLARATION AND POWER OF ATTORNEY

As a below-named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD AND APPARATUS FOR PRODUCING STRANDED ALUMINUM CABLES

the specification of which (check one)

is attached hereto.	
X was filed on July 21, 2003	<u>as</u>
Application Serial No. 10/624,881	-
and was amended on	
(f applicable)	
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I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Number	Country	Filing Date	Priority Claimed Yes No
hereby claim the benefit under Title 3.	5, United State.	s Code, Section 1	19(e) of any Uni
ates Provisional application(s) listed l	below:		, , , ,

Page 2

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

Application Serial No.	Filing Davs	Status	
And I hereby appoint Christopher C. Dunham (Re Zivin (Reg. No. 25385), Joh Richard S. Milmer (Reg. No. them, all c/o Cooper & Dur 10036 (Tel. 212 278-0400), n to prosecute this application patent, to transact all busines file any International Applica Cooperation Treaty.	n P. White (Meg. No 33970) and Richard I shan LLP, of 1185 A ny attorneys, each with n, to make alteration.	78078), Robert D. Base (M F. Jeworski (Reg. No. 338 ve. of the Americas, New h full power of substitution a and amendments thereiv Ademark Office connected t	III), and each of York New York and revocation; n, to receive the therewith, and to
Please address all communic Christopher C. Dunham, Re the Americas, New York, N.	gistration No. 22,031,	CO Cooper at Datement	is application, to LP, IISS Ave. of
I hereby declare that all states statements made on information statements were made with the punishable by fine or impristates Code and that such will or any patent issued thereon.	tements made herein of ation and belief are l the knowledge that willf sonment, or both, und lful false statements m	of my own knowledge are believed to be true; and f ul false statements and the der Section 1001 of Title	like so made are
Full name of sole or first joint inventorRYAN AN	DERSEN		
Inventor's signature		· · · · · · · · · · · · · · · · · · ·	
Citizenship U.S.	Date of Signal	ире	
	Williamsport, PA 17701, U	I.S.A.	•

Post Office Address 1035 Rural Avenue, Williamsport, PA 17701, U.S.A.

page 3

Full name of second joint invent	RICHARD BAKER		
Inventor's signature			
Citizenship	Canadian	Date of Signature	
Residence 930 Burrer	n Drive, Alpharetta, GA	A 30004 U.S.A	
Post Office Address	930 Burren Drive, Alp	pharetta, GA 30004, U.S.A.	· · · ·
Full name of third joint inventor_	ANNY S. ELDER		
Inventor's signature_			
Citizenship		Date of Signature	
	Contac Durat 14		
ost Office Address	98 Fairfield Center Ro	ad, Montoursville, PA 17754, U.S.A.	
ull name of eurth joint inventor_	ORMAN WESLEY ZIN	NCK, JR.	
ventor's signature	Nonun w	soly Zwal	,
U.S. tizenship	Do	ate of Signature 7/2/2003	
sidence 4055 Par 5 Driv	/e, Sedalia, MO 6530	•	
st Office Address 405	5 Par 5 Drive, Sedalia	, MO 65301, U.S.A.	·